

Version 1.1

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1. Product and Company Identification

Material name	PolyMide™ CoPA
CAS #	See section 3
Product code	-
Product use	3D Printing Filament
Manufacturer/Supplier	
Supplier(Manufacturer):	JF Polymers (Suzhou) Co., Ltd.
Address:	Building 6&7&11, No.2, Hai Cheng Road, Chang Shu Economic & Technological Development Zone, 215513, People's Republic of China
Contact person(E-mail):	zhenggang.cai@polymaker.com
Telephone:	+86-512-52058005
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Emergency telephone Number:	+86-512-52058005

2. Hazards identification

GHS classification

Physical hazards	Not classified
Health hazards	Not classified
Environmental hazards	Not classified

GHS label elements

Hazard Pictograms	No hazard pictogram is used.
Signal word	No signal word is used.
Hazard statement	Not applicable.

Precautionary statement

Prevention	Not applicable.
Response	Not applicable.
Storage	Not applicable.
Disposal	Not applicable.
Other hazards	Not available.

3. Composition / Information on Ingredients

Components	CAS#	Percent
Calcium chloride	10043-52-4	>0.5%

4. First Aid Measures

First aid procedures

Eye contact	None expected to require first aid measures. Flush with running water for at least 15 minutes. If irritation persists get medical attention.
Skin contact	None expected to require first aid measures. Wash thoroughly with soap and water. Get medical attention in the unlikely event that irritation persists.
Inhalation	None expected to require first aid measures. If breathed in, remove victim to fresh air and keep at rest in a position comfortable for breathing. If you feel unwell, seek medical attention.

Ingestion

Immediate first aid is not likely to be required. A physician or poison control center can be contacted for advice.

Notes to physician

Treat symptoms.

5. Fire Fighting Measure**Flammable properties**

Not available.

Extinguishing media**Suitable extinguishing media**

Use extinguishers suitable for surrounding fire.

Unsuitable extinguishing media

Not available.

Firefighting equipment/instructions

Wear self contained breathing apparatus for fire fighting if necessary.

Hazardous combustion products

Carbon oxides.

6. Accidental Release Measures**Personal precautions**

Use personal protective equipment. Ensure adequate ventilation. Evacuate personnel to safe areas.

Environmental precautions

Avoid disposing into drainage/sewer system or directly into the aquatic environment.

Methods for cleaning up

Sweep up and shovel into suitable containers. Clean up affected area.

7. Handling and Storage**Handling**

Ensure good ventilation/exhaustion at the workplace. Wash thoroughly after handling.

Storage

Store in cool place. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

8. Exposure Controls / Personal Protection**Occupational exposure limits**

This product has no PEL, TLV, or other recommended exposure limit.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls:

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Individual protection measures, such as personal protective equipment:**Eye / face protection**

No special protection required.

Skin protection

No special protection required.

Respiratory protection

No special protection required.

General hygiene**considerations**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

9. Physical & Chemical Properties**Appearance****Physical state**

Solid

Form

Solid

Color

Beige

Odor

Not available

Odor threshold

Not available

pH

Not available

Vapor pressure

Not available

Vapor density

Not available

Boiling point

Not available

Melting point/Freezing point	190°C
Solubility (water)	Insoluble
Relative Density	1.10
Flash point	Not available
Partition coefficient	Not available
Flammability limits in air, upper, %by volume	Not available
Flammability limits in air, lower, % by volume	Not available
Auto-ignition temperature	Not available
VOC	Not available
Percent volatile	Not available
Molecular Formula	Not available
Molecular Weight	Not available
Other data	
Viscosity	Not available
Dissociation constant	Not available

10. Chemical Stability & Reactivity Information

Reactivity	The substance is stable under normal storage and handling conditions.
Chemical stability	Material is stable under normal conditions.
Conditions to avoid	Incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides.
Possibility of hazardous reactions	No hazardous reactions known.

11. Toxicological Information

Toxicokinetics, metabolism and distribution:

Non-human toxicological data: Not available

Information on toxicological effects:

Acute toxicity:

Calcium chloride(CAS#10043-52-4)

LD50(Oral, Rat):	2 301 mg/kg bw
LD50(Dermal, Rabbit):	> 5 000 mg/kg bw
LC50(Inhalation, Rat):	Not available
Skin corrosion/Irritation:	Not classified
Serious eye damage/irritation:	Not classified
Respiratory or skin sensitization:	Not classified
Germ cell mutagenicity:	Not classified
Carcinogenicity:	Not classified
Reproductive toxicity:	Not classified
STOT- single exposure:	Not classified
STOT-repeated exposure:	Not classified
Aspiration hazard:	Not classified

12. Ecological Information

Toxicity:

Calcium chloride(CAS#10043-52-4)

Acute toxicity		Time	Species	Method	Evaluation	Remarks
LC50	N/A	96h	Fish	OECD 203	N/A	N/A

LC50	2 400 mg/L	48h	Daphnia	OECD 202	N/A	N/A
EC50	2 900 mg/L	72h	Algae	OECD 201	N/A	N/A

Persistence and degradability: Not available.
Bioaccumulative potential: Not available.
Mobility in soil: Not available.
Results of PBT&vPvB assessment: Not available.
Other adverse effects: Not available.

13. Disposal Considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations.
Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport Information

DOT

Basic shipping requirements:
UN number Not regulated
Proper shipping name Not regulated
Hazard class Not regulated
Packing group Not regulated
Environmental hazards No

IATA

UN number Not regulated
UN proper shipping name Not regulated
Transport hazard class(es) Not regulated
Packing group Not regulated
Environmental hazards No

IMDG

UN number Not regulated
UN proper shipping name Not regulated
Transport hazard class(es) Not regulated
Packing group Not regulated
Environmental hazards No

15. Regulatory Information

US federal regulations

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.
CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.
SARA 304 Emergency release notification
Not regulated.
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

16. Other Information

HMIS® ratings

Health: 0
Flammability: 1
Physical hazard: 0

NFPA ratings

Health: 0
Flammability: 1
Instability: 0

Disclaimer

The information in the sheet was written based on the best knowledge and experience currently available.

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